

## CERTIFICATE

## TÜV SÜD-MUC-WD-3144545.2016.006

Manufacturer: Leviat AG

Grenzstrasse 24/24a CH – 3250 Lyss

Plant(s): Grenzstrasse 24/24a

CH - 3250 Lyss

The above mentioned company fulfills the

comprehensive quality requirements for fusion welding of metallic materials

according to

**EN ISO 3834-2** 

Contract: 3800303

Valid until: February 1, 2024

Munich, July 11, 2023







Certification Body
Material and Welding Technology

Michael Ehrhardt



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The following range is certified according to EN ISO 3834-2:

Scope of production: - steel structural engineering

steel bridgessurface structurescrane runways

- composite structures out of steel and concrete

reinforcementssteel mushrooms

- reinforced concrete columns

- iron baskets

- anchor and cantilever connectors

Base material(s): - 1.1, 1.2

(Group(s)according to ÉN ISO/TR 15608) - 8.1

**Dimension of items:** Thickness up to 100 mm, max. length 20 m,

max. Ø 6000 mm, max. piece weight 20 t

Welding processes: 135 MAG welding with solid wire electrode

(Process numbers according to EN ISO 4063) 141 TIG welding with solid filler material (wire / rod)

Welding supervisor: Mr. Urs Stoffel (IWS)

Deputy: Mr. Bernhard Krauss (IWE)

Mr. Thomas Muster Mr. Christoph Trittibach

Personnel for non-destructive testing:

Responsible: Mr. Urs Stoffel

Deputy: Mr. Christoph Trittibach

Mr. Thomas Muster

All other relevant data are detailed in our report no 339051.

Remarks:

None



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## **General Provisions**

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have a recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.